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clearance angle is the angle formed by  
the. a) Leading edge of the land with a  
plane having the axis of the drill. b)

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Flank and a plane at right angles to the drill axis

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Manufacturing Process and Production Engineering. 1. The purpose of gate is to..... A. Feed the casting at a rate consistent with the rate of solidification. B. Act as reservoir for molten metal. C. Help feed the casting until all solidification takes place.

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## **Manufacturing Process ...**

A. times needed to perform all phases of production  
B. production schedules for all products  
C. components, ingredients, and materials required to produce an item  
D. operations required to produce an item  
Ans: C. ERP MCQs. 11. One way to facilitate production scheduling and production in firms making a large

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number of different final products ...

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1. What is the principal carbohydrate in the milks of all mammals? a. Lactose b. Glucose c. Sucrose d. Fructose

2. Percentage of water in buffalo milk is:- a. 65-67 % b. 70-75 % c. 80-85 % d. 87-90 %

3. Soft fats in milk fat are:- a. Lauric & Stearic b.

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Capric & Lauric c. Oleic & Butyric d.  
Oleic ...

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